BaO 0 to 2 %,

ZnO 0 to 4 %,

Li₂O 0 to 2 %,

Na₂O 0 to 10 %,

K₂O 0 to 8 %,

TiO₂ 0 to 10 %, and

ZrO₂ 0 to 5 %,

2 to 20 %,

SrO

Conk

wherein MgO + CaO + SrO + BaO is at least 15 %;

 $Al_2O_3 + TiO_2$ is at least 11 %;

 $TiO_2 + ZrO_2$ is at least 2.3 %; and

Bi₂O₃ is not present. --

Please amend Claim 5 as follows?

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--5. (Amended) The glass for a substrate according to Claim 3, wherein $Li_2O + ZnO$ is

at most 2 %.--

Please add the following new claims.

--16. (Newly Added) The glass for a substrate according to Claim 1, wherein CaO is substantially excluded from the components of the glass.

 Ω_3

17. (Newly Added) A magnetic disc, which comprises:

an undercoat layer, a magnetic layer and a protective layer formed on a glass substrate, which consists essentially of, in terms of weight percent:

SiO₂ 40 to 59 %,

 Al_2O_3 5 to 20 %,

 B_2O_3 0 to 8 %,

MgO 0 to 10 %,

CaO 0 to 12 %,

SrO 2 to 20 %,

BaO 0 to 2 %,

ZnO 0 to 4 %,

 Li_2O 0 to 2 %,

Na₂O 0 to 10 %,

 K_2O 0 to 12 %,

 TiO_2 0 to 10 %, and

 ZrO_2 0 to 5 %,

wherein MgO + CaO + SrO + BaO is at least 15 %.

- 18. (Newly Added) The glass substrate according to Claim 17, wherein $Al_2O_3 + TiO_2$ is at least 11 %.
- 19. (Newly Added) The glass substrate according to Claim 17, wherein BaO + Li_2O + Na_2O + K_2O is at most 14 %.
- 20. (Newly Added) The glass substrate according to Claim 17, wherein $\text{Li}_2\text{O} + \text{ZnO}$ is at most 2 %.
- 21. (Newly Added) The glass substrate according to Claim 17, which has an average linear expansion coefficient of at least 70×10^{-7} /°C within a range of 50 to 350° C.
- 22. (Newly Added) The glass substrate according to Claim 17, which has a glass transition temperature of at least 600° C.

23. (Newly Added) A glass substrate made of the glass for a substrate as claimed in Claim 17,

wherein the number of attachments having sizes of at least 10 μ m present on the surface of the glass substrate held in a steam atmosphere at 120° C under 2 atm for 20 hours, is not more than 1/cm², and the number of attachments having sizes ranging from 1 μ m to less than 10 μ m so present, is not more than 10⁵/cm².

24. (Newly Added) A glass for a substrate, which consists essentially of:

in terms of weight percent

$$Al_2O_3$$
 5 to 20 %,

$$B_2O_3$$
 0 to 8 %,

$$Li_2O$$
 0 to 2 %,

$$K_2O$$
 0 to 8 %,

$$TiO_2$$
 0 to 10 %, and

$$ZrO_2$$
 0 to 5\%,

wherein MgO + CaO + SpO + BaO is at least 15 %;

$$Al_2O_3 + TiO_2$$
 is at least 11 %; and

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